

VONNEN™

Hybrid Supercar Technology



- Enthusiasts love their cars
 - Style, sounds, sensations, nostalgia
 - Engaging driving experience
 - But – desire benefits of New Technology
 - Faster, Cleaner, Efficient, Better
 - Solution
 - Performance Hybrid Technology Retrofit
 - Vonnen Technology ports to most any car
 - Delivers power, efficiency, smog legal
- Porsche 918
 - McLaren P1
 - LaFerrari
 - Koenigsegg Regara
 - F1 KERS
 - All use Performance Hybrid Technology

Summary

- Legacy performance technologies

Turbocharging
Supercharging

NOS
Intake

Camshafts
Compression

ECU tuning
Exhaust

- Legacy problems

Smog non-compliance
shortened engine life
rough idle
No real control over power delivery

modest gains
complex tuning
peaky delivery

driveability
ECU fault codes
poor low end

hurts fuel economy
flat spots
throttle / turbo lag

- Vonnen Performance Hybrid technology

Zero smog impact
instant throttle response

Big performance gain
enhanced fuel economy

full torque from idle
improve engine life

“off” switch

Complete control over power delivery

torque fill, drivetrain protection,
traction control, RPM matching

Performance Hybrid

- Not an electric car
 - Normal driving is under gas power
- Electric motor added to existing gasoline drivetrain
- Hybrid system engaged when power boost desired
 - Otherwise system is recharging, cooling
- Battery charging methods
 - From engine while running
 - Through brake regeneration
 - From AC outlet
- Bursty output matches real-world driving requirements
 - Short bursts of high output
 - Followed by long periods of low output

Performance Hybrid

- Drives as normal
 - Gas peddle and brake
 - No special buttons
- Smart phone is UI
 - Blue tooth connection
 - Choose modes
 - Real Time system status
 - Wireless software updates
 - Remote support

VONNEN

Mode ↓ Reset Peak

Real Time Snapshot

System Readiness
 ██████████ 92% 100%

Torque +100 ft lb → 150 ftlbs

HP +72hp → 175HP

Acceleration +1.2G → 1.2G

Temp ↓	100 C	200C
SOC ↓	72%	98%
AMPS ↓	200A	400A
TPS ↓	30%	100%

VONNEN

Metric 1 ↓
Metric 2 ↓
Metric 3 ↓
Metric 4 ↓
Metric 5 ↓
Metric 6 ↓
Metric 7 ↓

Smoothing ↓ Time/Dista ↓ Start ↓ Stop ↓ Graph

Metric 1 ↓ 000 001 100 120 122 120 290 233 889 002
Metric 2 ↓ 000 001 100 120 122 120 290 233 889 002
Metric 3 ↓ 000 001 100 120 122 120 290 233 889 002
Metric 4 ↓ 000 001 100 120 122 120 290 233 889 002
Metric 5 ↓ 000 001 100 120 122 120 290 233 889 002
Metric 6 ↓ 000 001 100 120 122 120 290 233 889 002
Metric 7 ↓ 000 001 100 120 122 120 290 233 889 002

VONNEN Time/Dista ↓ Start ↓ Stop ↓ Table

Metric 1 ↓ Start ↓ Sample ↓
Time/Dista ↓ Stop ↓ Peak/Ave ↓

• Histogram
* Std Dev
** Mean
* Mode
* Max
* Min

User interface

Inverter

Commissions: CAN bus
Weight: 7.5 kg (16.5 lbs)
Cooling: Liquid

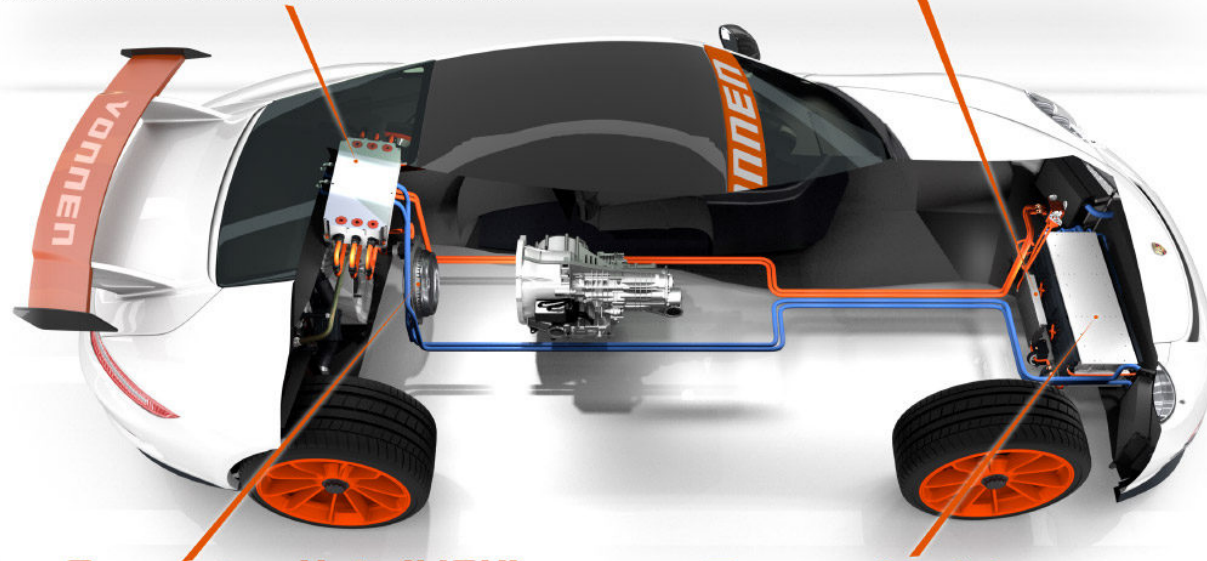
The Inverter converts DC and AC requirements of the battery and MGU. It contains the power electronics to manage current flow and select between torque mode and generator mode.

Mounted proudly on the car's rear shelf, the inverter is the most visible component in the system – cluing in those in the know about the power potential contained within.

Vonnen Control Unit (VCU)

Speed: 65Mhz
Input/Output: 2xCAN bus, bluetooth, USB, 16 digital, 8 analog
Memory: 256k flash, 32k SRAM, 16k ROM, 32G SD card

The brains of the system, the VCU executes all the control logic and algorithms. Monitors the system readiness and manages the mode of operation. The VCU also performs data logging and interacts with the UI. The VCU software is wirelessly upgradable using your iPhone or Android smartphone.



Motor Generator Unit (MGU)

Stage 1 Peak Power : 175hp (130 kW)
Type: Permanent magnet AC
Maximum Torque: 200 NM (150 ft/lbs)

Current: 400 A RMS peak
Weight: 17 kg (38 lbs)
Cooling: Liquid

The MGU acts as both motor and generator. It is fit in place of the stock flywheel. The rotor is mounted rigidly to the crankshaft, and the stator fits between the engine case and transaxle. The MGU is under 70mm (2.75 inches) long and occupies the space formerly occupied by the flywheel. The engine and transaxle are separated just 25mm (under 1 inch) to accommodate the MGU. In torque mode it provides propulsion, in regeneration mode it acts as a generator to charge the battery module.

The MGU is used to start the engine. The stock starter motor is removed, along with the stock flywheel. Relieved of the starting requirements, the 12V battery is replaced with a lightweight unit.

Battery Module

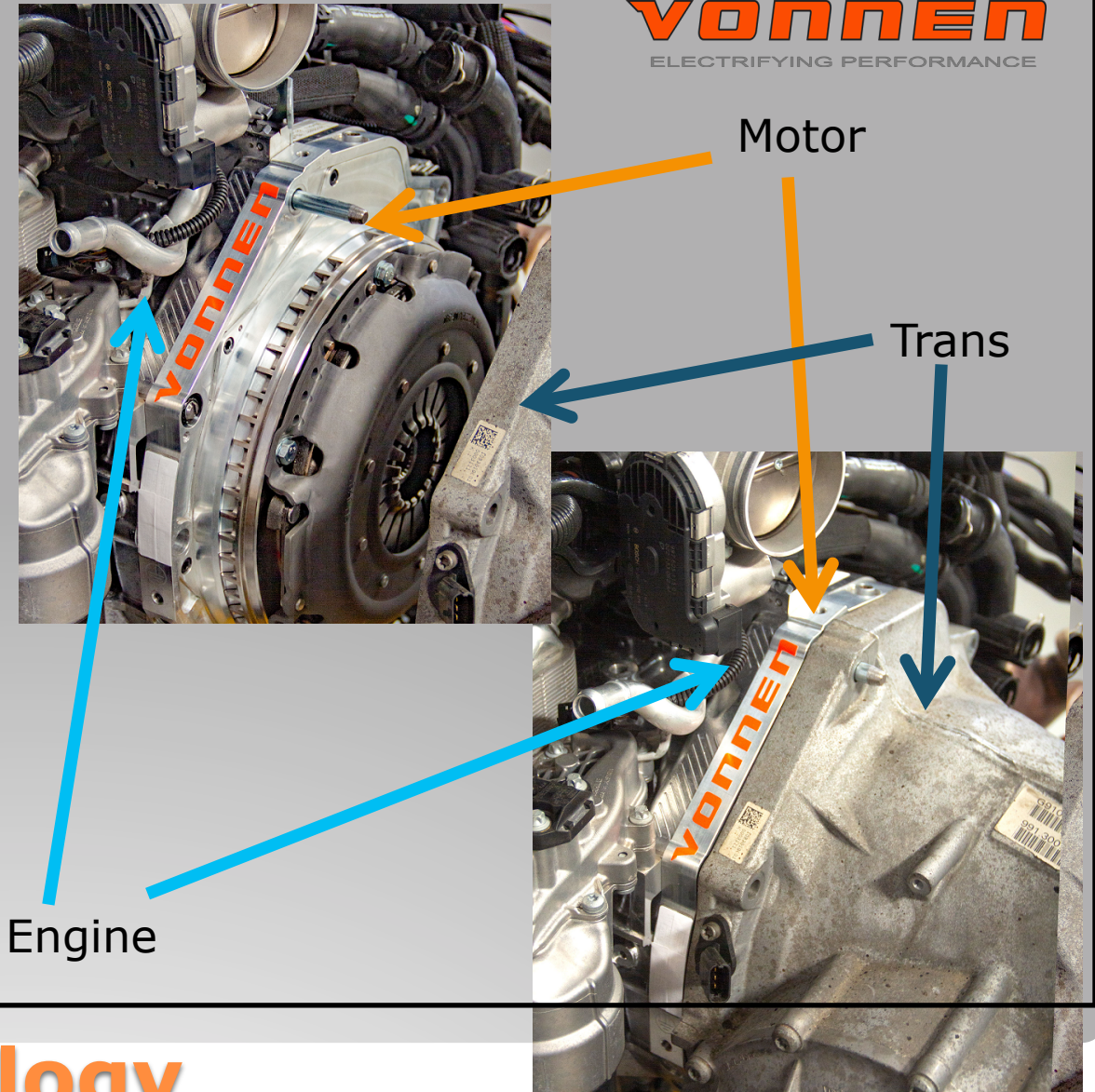
Stage 1 Power: 145 kW
Voltage: 400 VDC peak
Current: 400 Amps peak
Energy Storage: 1000 Wh

Cells: 144
Cooling: Liquid
Weight: 29.5 kg (80 lbs including cooling system)

The Battery Module is fit to the front trunk area and only uses 7" of depth. It has extremely high power density and is designed to charge / discharge symmetrically at up to 400 amps. Peak 400V provides high power output and low I²R losses.

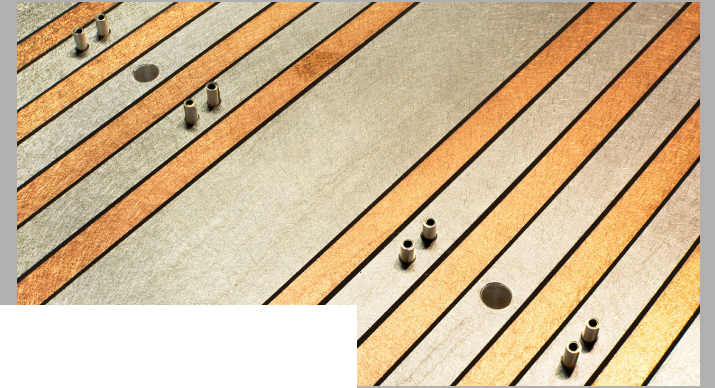
System Overview

- Deployable on most any car/truck
 - Integrates inside drivetrain
 - Replaces flywheel with motor
 - Powers through existing drivetrain
- Fit between engine and trans
 - Inside bellhousing
 - Motor only 2.75 inches long
 - Connected directly to crankshaft
 - Solves space claim problem
 - Solves drive coupling problem
- Readily ported to other models
 - 2wd, 4wd, fwd, rwd, automatic, manual
 - Motor engineered to fitment
 - Balance of system ports over
- Solves retrofit integration issues

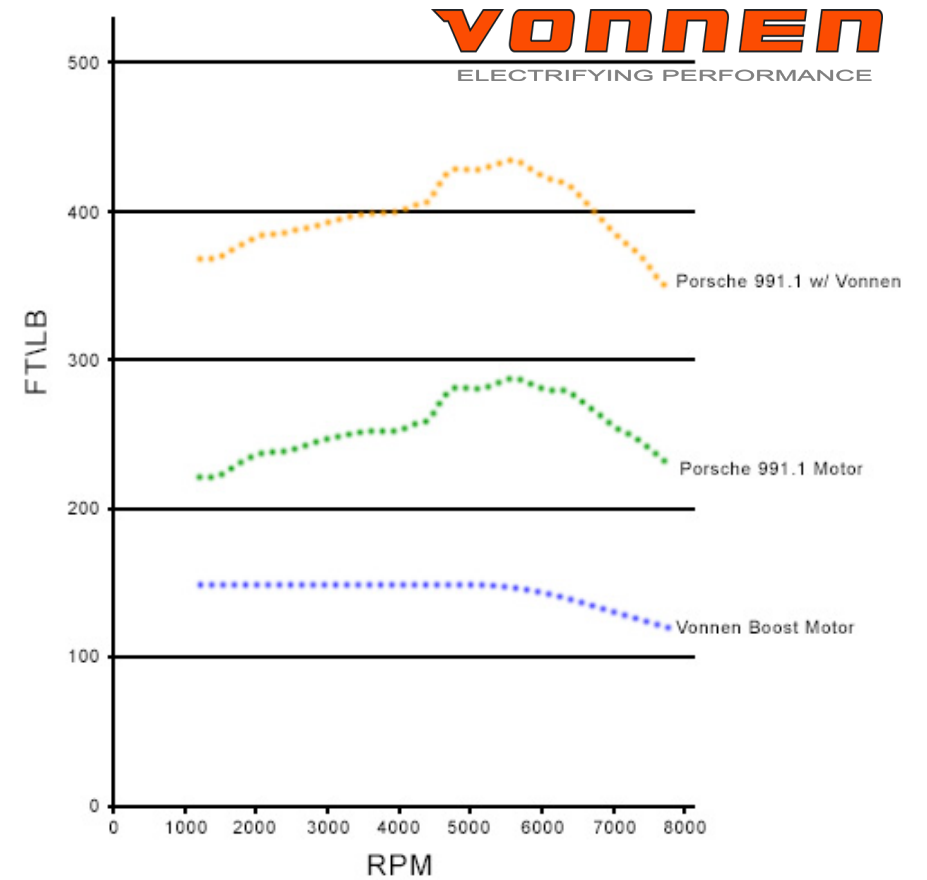
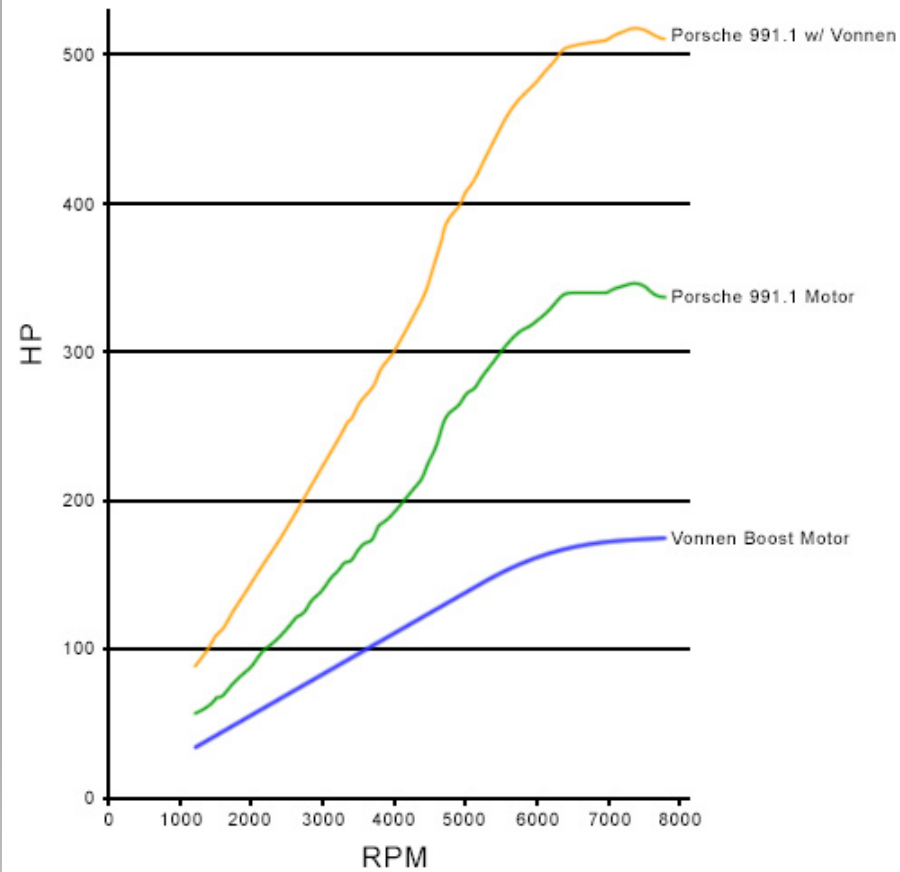


Flywheel Motor Technology

- High power density
 - vs high energy density
- Ultra lightweight and compact battery
- Liquid cooling



Battery Module



- Very High Power increase
- E-Motor gives full torque from idle

Performance

- Availability
 - 991 series – 2019 Q1
 - 911 air cooled – 2019 Q3



Rollout